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Nanocrystalline Iron Oxide Aerogels as Mesoporous Magnetic **Architectures**

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Abstract: We have developed crystalline nanoarchitectures of iron oxide that exhibit superparamagnetic behavior while still retaining the desirable bicontinuous pore-solid networks and monolithic nature of an aerogel. Iron oxide aerogels are initially produced in an X-ray-amorphous, high-surface-area form, by adapting recently established sol-gel methods using Fe(III) salts and epoxide-based proton scavengers. Controlled temperature/atmosphere treatments convert the as-prepared iron oxide aerogels into nanocrystalline forms with the inverse spinel structure. As a function of the bathing gas, treatment temperature, and treatment history, these nanocrystalline forms can be reversibly tuned to predominantly exhibit either Fe₃O₄ (magnetite) or γ -Fe₂O₃ (maghemite) phases, as verified by electron microscopy, X-ray and electron diffraction, microprobe Raman spectroscopy, and magnetic analysis. Peak deconvolution of the Ramanactive Fe-O bands yields valuable information on the local structure and vacancy content of the various aerogel forms, and facilitates the differentiation of Fe_3O_4 and γ -Fe₂O₃ components, which are difficult to assign using only diffraction methods. These nanocrystalline, magnetic forms retain the inherent characteristics of aerogels, including high surface area (>140 m² g⁻¹), through-connected porosity concentrated in the mesopore size range (2-50 nm), and nanoscale particle sizes (7-18 nm). On the basis of this synthetic and processing protocol, we produce multifunctional nanostructured materials with effective control of the pore-solid architecture, the nanocrystalline phase, and subsequent magnetic properties.

Introduction

Iron oxides are a versatile class of materials that enable a wide range of technologies, many of which are contingent on the distinct magnetic properties of iron oxide (FeOx) and related mixed-metal ferrites.¹ The magnetic behavior of nano-FeOx is exploited for magnetic recording² and various biomedical applications,^{3,4} including separations, imaging, and drug delivery. The reactivity and amplified surface areas of nanoscale iron oxides are used in designing substrates for heterogeneous catalysis, both as stand-alone catalysts5,6 and in composites with precious metals such as Au.^{7,8} Iron oxide phases that exhibit mixed ion-electron conductivity are also being investigated as active electrode materials for lithium batteries⁹⁻¹³ and electro-

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chemical capacitors,14 where nanoscale forms of iron oxide exhibit improved electrochemical capacity and reversibility.

Many of these technologically important uses of nanoscale iron oxide require facile molecular flux to achieve high performance. We have shown for a wide range of rate-critical applications that creating pore-solid nanoarchitectures with throughconnected porosity can improve performance per unit time by factors of >100 relative to materials with interrupted porosity.^{15–18} Distributing an active material in a three-dimensional (3-D) nanoarchitecture further serves to immobilize and stabilize the active nanophase material as well as spatially distribute the nanoparticles for interaction with liquid- or gas-phase species. Aerogel nanoarchitectures prepared by sol-gel chemistry and

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supercritical fluid processing combine intrinsic properties of nanoscale pore and solid that make them attractive candidates for a variety of applications that rely on the flux of molecules or ions to and from active surfaces: a bonded, self-wired nanoscale solid network and a through-connected, 3-D aperiodic network of porosity, with pores typically in the mesopore size range (2-50 nm).19-22

Nanoscale iron oxides have been produced in mesoporous forms using surfactant templating23-25 and have also been incorporated into various preformed porous matrices, including templated, mesoporous silicates and aluminosilicates,²⁶⁻³¹ nanochannel alumina,³² silica xerogels,³³⁻⁴⁶ and silica aerogels.⁴⁷⁻⁵³ When the FeOx component of the composite aerogels is produced in certain nanocrystalline phases, the resulting aerogels exhibit soft magnetic behavior^{47,48} and are potentially useful as magneto-optical sensors. Free-standing FeOx aerogels have also been reported and investigated for catalytic applications.⁵⁴ Gash

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et al. recently developed a highly versatile sol-gel technique for the synthesis of oxide aerogels, based on the reaction of trivalent or tetravalent metal salts with various epoxide-based proton scavengers.^{55–57} Using an Fe(III) precursor, FeOx aerogels were generated in either noncrystalline forms or as β -FeOOH (akaganeite), which could be further calcined at 515 °C to form crystalline α -Fe₂O₃ (hematite) aerogels.^{56,57}

We now report an adaptation of the epoxide-based synthetic approach with the specific goal of achieving crystalline, magnetic FeOx aerogel nanoarchitectures, rather than forming nanoparticles or guests in other oxide hosts. Magnetic FeOx spinel phases, with characteristics of Fe₃O₄ (magnetite) and γ -Fe₂O₃ (maghemite), are produced by processing the asprepared, X-ray-amorphous FeOx aerogels under controlled temperature/atmosphere conditions. Although moderately densified relative to the as-prepared form, these magnetic, nanocrystalline forms of FeOx retain the desirable physical properties of an aerogel: high surface area, through-connected porosity in the mesopore and small macropore size range (10-80 nm), and nanoscale particle sizes (7-18 nm). These synthetic and processing protocols also provide for sufficient control to tune the pore-solid architecture, FeOx nanocrystalline phase, and resulting magnetic properties.

Experimental Section

Synthesis and Processing Methods for FeOx Aerogels. Iron oxide aerogels are prepared by minor modification of a previously reported procedure using epoxide-based proton scavengers to initiate the sol-gel reactions of hydrolysis and polycondensation.55,56 Various epoxides promote the hydrolysis of Fe(III) salts; for our study, we chose epichlorohydrin because of its greater chemical stability relative to propylene oxide. The typical synthesis begins by preparing 0.35 M FeCl₃·6H₂O (Alfa Aesar) in anhydrous ethanol (Warner-Graham). To this solution, epichlorohydrin (Aldrich) was added dropwise with stirring (10:1 molar ratio of epoxide:Fe). After ~ 5 min of stirring, the FeOx sol was transferred into several cylindrical high-density polyethylene molds (Zinsser), which were sealed with plastic wrap. Gelation occurred after ~ 1 h, after which the gels were aged for another 16 h. The gels were then transferred to beakers in which a series of solvent exchanges was performed over several days, starting with anhydrous ethanol and proceeding to acetone (Fisher Scientific). All reagents were used as received.

The acetone-filled gels were transferred under acetone into a criticalpoint dryer (Polaron Range, Quorum Technologies, New Haven, East Sussex, UK) maintained at 10 °C, and the autoclave was then filled with liquid CO2. After a series of pore-fluid exchanges with liquid CO₂ over 6 h, the temperature within the autoclave was increased beyond the critical point of CO₂ ($T_c = 31$ °C; $P_c = 7.4$ MPa). Supercritical CO₂ was slowly vented from the autoclave, resulting in dry iron oxide aerogels that retained the dimensions of the wet gel.

The aerogels were heat-treated in a fused quartz tube in a Lindberg programmable tube furnace by ramping at 2 °C min⁻¹, holding at the predetermined temperature for 20 h, and then cooling to ambient temperature at 2 °C min⁻¹. Thermal treatments were performed in either static ambient air or flowing argon at 56 cm min⁻¹. The various samples are denoted according to their thermal treatments (Table 1).

Characterization and Instrumentation. Surface areas and porosities were determined by nitrogen physisorption using a Micromeritics

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Table 1. Physical Properties of FeOx Aerogels as a Function of Thermal Treatment

		surface area	cumulative pore volume	mean pore	particle size (nm)		saturation magnetization	blocking temperature
sample notation	treatment ^a	(m² g ⁻¹) ^b	$(cm^{3}g^{-1})^{c}$	diameter (nm) ^c	XRD ₃₁₁ ^d	TEM	(emu g ⁻¹) ^e	(K)
as-prepared	as-prepared	464	4.06	31	na	na	no saturation	15
260-air	260 °C in air	240	2.58	33	5	4	no saturation	50
320-air	320 °C in air	160	1.74	35	11	f	7.7	70
260-arg	260 °C in argon	143	1.04	29	9	7	44.4	170
320-arg	320 °C in argon	77.0	0.450	17	14	_	_	rt
370-arg	370 °C in argon	54.8	0.426	30	27	18.5	57.4	rt
260-arg-air	260 °C in argon,	132	0.946	29	7	8.5	26.0	68
	260 °C in air							
260-arg-air-arg	260 °C in argon,	138	0.962	30	12	8.5	41.0	140
	260 °C in air,							
	260 °C in argon							

^{*a*} Samples are heated at the designated temperatures for 20 h, with a temperature ramp of 2 °C min⁻¹ on both heating and cooling cycles. ^{*b*} Multipoint BET method; replicate analyses are \pm 5%. ^{*c*} BJH method, adsorption isotherm, representing the volume in pores between 1.7 and 300 nm. ^{*d*} Scherrer analysis of the (311) diffraction peak. ^{*e*} Measured at room temperature. ^{*f*} -, not measured.

ASAP2010 accelerated surface area and porosimetry analyzer. All samples were degassed at 80 °C for at least 24 h prior to characterization, except for the as-prepared aerogel, which was degassed at 50 °C for at least 48 h. Higher degassing temperatures were avoided as we observed some evidence for densification and/or deoxygenation of FeOx aerogels under more extreme temperature/vacuum conditions. Poresize distributions were calculated from adsorption isotherm data using Micromeritics DFTPlus software (Halsey thickness model, cylindrical pore). Thermal analysis was performed using a Rheometrics STA1500 simultaneous thermal analyzer, which records both thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC) in a single measurement. A Micromeritics Ultramicro He pycnometer was used to determine the skeletal density of the highly porous iron oxides. The envelope densities of FeOx monoliths were determined using Hgdisplacement measurements in a specific gravity bottle. X-ray diffraction was performed on ground powders of the FeOx aerogels using a Bruker D8 Advance X-ray diffractometer. Scans were recorded for 2θ values between 20 and 70°, using a step size of 0.02° and integration of 16 s per step. For crystalline samples, the particle sizes were calculated from the XRD₃₁₁ peak width using the Scherrer equation.

Transmission electron microscopy was used to characterize the aerogel morphologies and to confirm particle size and crystal structure. Samples were prepared by dry-grinding the aerogel powders and then brushing the dust onto holey-carbon film supports.^{58,59} The data were obtained using a JEOL 2010F TEM equipped with a Gatan CCD camera and Noran Vantage EDS.

The Raman spectra were obtained with a Renishaw RM1000 Raman spectrometer using a backscattering geometry. The 514-nm line of an argon-ion laser was focused through an Olympus microscope with a 50× lens to give a spot size of ~1 μ m. Spectra were obtained using a 16-s acquisition time and averaged over 10 accumulations. The laser power was controlled using a series of optical density filters and kept below ~1 mW to avoid sample degradation. Laser-induced thermal effects were observed in previous Raman studies of iron oxides, and low laser powers are necessary to minimize spectral changes due to local heating.^{60,61} To verify that the laser did not induce spectral changes, spectra were obtained at a laser power of 0.1 mW and the same acquisition and sampling conditions as above; no differences were observed compared to the spectra taken at 1 mW. The spectra of polycrystalline magnetite (Aldrich, 99.99%) and maghemite (Aldrich,

99.9%) were obtained to compare to the aerogel samples. Visual inspection of the aerogel samples, post-analysis, using white light illumination did not reveal any laser-induced changes. The data were analyzed and curve-fit using Grams version 5.2 (Galactic, Inc.) spectral analysis software. Spectra were curve-fit to a straight baseline with one Gaussian-Lorentian product function for each band using a nonlinear least-squares algorithm.

Powdered materials were weighed out and placed in a gelatin capsule for magnetic characterization^{62,63} by vibrating sample magnetometry (VSM; LakeShore vibrating sample magnetometer) and thermal magnetization (Quantum Design MPMS-5S SQUID magnetometer). The powder-filled capsule was placed into a polystyrene straw and attached to the sample arm of the VSM. Magnetization vs field curves were collected from -10 to 10 kOe. Magnetization vs temperature curves were collected from 5 to 300 K at two field strengths (50 and 2000 Oe) to assess the superparamagnetic behavior of the porous iron oxide nanoarchitectures.

Results and Discussion

Characterization of As-Prepared FeOx Aerogels. Reacting iron(III) salts with epichlorohydrin as the proton scavenger yields monolithic orange-red gels. Supercritical CO₂ extraction of the wet gels renders the low-density, monolithic aerogel form. The as-prepared aerogels exhibit high surface area (464 m² g⁻¹) and substantial pore volume $(4.0 \text{ cm}^3 \text{ g}^{-1})$ (Table 1), consistent with the initial reports of propylene-oxide-derived FeOx aerogels.⁵⁶ The data obtained by N_2 porosimetry can also be used to derive pore-size distribution (PSD) plots using fitting routines with one of several available models.^{64,65} The generation of PSD plots is particularly important for an accurate description of aerogels, which exhibit aperiodic pore-solid architectures. The pore volume for the as-prepared FeOx aerogel is distributed over a wide range of pore sizes, from 2 to 140 nm (see Figure 1a), with no significant microporosity (pores < 2 nm). A large fraction of the pore volume is macroporous, centered in \sim 80-nm pores.

The as-prepared FeOx aerogels exhibit thermogravimetric transitions (Figure 2) that are likely due to the loss of physisorbed and structural water, as well as organic byproducts of the initial synthesis.^{57,66} The as-prepared aerogel loses $\sim 25\%$

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Figure 1. Pore-size distribution plots for various FeOx aerogel samples. These plots are generated using a Halsey thickness model fitting (cylindrical pore) of the experimental N_2 adsorption data.



Figure 2. Simultaneous thermal analysis for the as-prepared FeO*x* aerogel in either flowing argon or oxygen: (a) thermogravimetric analysis and (b) differential scanning calorimetry. Measurements are performed with a 2 $^{\circ}$ C min⁻¹ heating ramp.

of its initial mass in two broad features over temperatures from ambient to 320 °C, whether the atmosphere is flowing oxygen or argon. The loss of physisorbed water at temperatures less than 100 °C is confirmed in the simultaneous DSC measurements (Figure 2b), where nearly identical endothermic peaks are observed in both gas flows. In a separate series of experiments, X-ray photoelectron spectroscopy (XPS) was used

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to quantify the elemental compositions of representative FeOx aerogels subjected to different thermal treatments (see Supporting Information). Those measurements confirmed that carbon (in the form of oxygenated species) is lost when as-prepared FeOx aerogels are heated at 320 °C, and the final carbon content of the heated samples is the same regardless of the bathing gas (argon vs air).

Under inert argon flow conditions, the as-prepared aerogels exhibit a single exotherm at ~ 265 °C (specific heat ~ 260 J g^{-1}), possibly due to a crystallization. A similar peak is observed under oxygen flow, but with the addition of a much larger exothermic peak at ~200 °C, and these two combined exothermic features yield a specific heat of \sim 3400 J g⁻¹. The source of this additional exothermic peak is presently unknown, but may be due to reactions of residual chlorine/chloride contamination from the initial reagents, either FeCl₃·6H₂O, epichlorohydrin, or their byproducts. Elemental analysis by XPS demonstrated that the relative chlorine content (Cl:Fe) of FeOx aerogels heated at 320 °C in air decreased by 50%, whereas aerogels heated in argon retained the same relative chlorine content as the initial as-prepared aerogel (see Supporting Information). A smaller exotherm occurs in the DSC trace at ~460 °C, presumably indicating a further phase transition only under oxygen flow. In the present report, we limit the thermal treatments to temperatures at or below 370 °C.

Thermal Processing of FeOx Aerogels. Iron oxide aerogels heated directly in air darken from orange-red to red-brown and densify, but the 260-AIR aerogel retains very high surface area $(240 \text{ m}^2 \text{ g}^{-1})$ and pore volume $(2.58 \text{ cm}^3 \text{ g}^{-1})$. The loss of pore volume relative to the as-prepared aerogel is nonspecific for pore sizes between 2 and 60 nm, while the larger pores are preserved, as indicated in Figure 1a. Aerogels calcined at 320 °C exhibit some further decrease in surface area and pore volume but retain a pore-size distribution very similar to that for the 260-AIR aerogel (Table 1).



Figure 3. Powder X-ray diffraction patterns for various FeOx aerogels, presented after background subtraction. Also shown are JCPDS patterns for Fe₃O₄ (no. 85-1436), γ-Fe₂O₃ (no. 04-0755), and α-Fe₂O₃ (no. 89-0599).

When as-prepared FeOx aerogels are thermally processed in an argon atmosphere, they undergo more densification than do the calcined samples, and they exhibit a blue-black color, normally indicative of the Fe_3O_4 (magnetite) phase. The 260-ARG aerogel displays a greater decrease in surface area (164 m² g^{-1}) and loss of pore volume (1.04 cm³ g⁻¹) than does 260-AIR, even though they were treated at the same temperature. As seen in the PSD plot (Figure 1a), this densification from the as-prepared state occurs with the near-complete collapse of pores in the 60-120-nm size range, as well as some pore volume loss in the smaller mesopores. Thermal treatments at higher temperatures in argon progressively lower the surface area and pore volume for samples treated at 320 and 370 °C, and also cause some rearrangement in the pore-size distribution (see Figure 1c).

Characterization by X-ray Diffraction. Preliminary attempts to determine the crystalline phase, degree of crystallinity, and primary particle size were performed with X-ray diffraction. The common crystalline phases of iron oxide include two related spinel structures, γ -Fe₂O₃ (maghemite) and Fe₃O₄ (magnetite), and a corundum-type structure, α -Fe₂O₃ (hematite). The asprepared aerogel is completely amorphous to X-rays, as seen in Figure 3. With treatment to 260 °C in air, two very broad diffraction peaks consistent with either Fe₃O₄ or γ -Fe₂O₃ arise. Distinguishing between Fe_3O_4 and γ - Fe_2O_3 is difficult because these two phases are structurally similar, as indicated by the JCPDS patterns in Figure 3, and the difficulty is further compounded for nanocrystalline phases where peaks broaden. Iron oxide aerogels treated initially under inert gas flow exhibit a greater degree of crystallinity, with five broad diffraction peaks present for sample 260-ARG. Similar patterns are observed at higher treatment temperatures in argon, with sharpening of the diffraction peaks for samples 320-ARG and 370-ARG, indicating further crystallite growth at these higher temperatures (data not shown). None of the samples studied exhibit any definitive peaks for α -Fe₂O₃. The formation of hematite is expected at higher processing temperatures, as recently demonstrated by Gash et al. for related FeOx aerogels that were calcined at 515 °C.⁵⁷

The diffraction data were also used as a preliminary measure of average particle size, on the basis of a Scherrer analysis of diffraction peak widths for the (311) peak common to magnetite and maghemite. For aerogels treated thermally in air, the particle size ranges from 5 nm for 260-AIR to 11 nm for 320-AIR. Aerogels crystallized under inert conditions have particle sizes ranging from 9 nm for 260-ARG to 27 nm for 370-ARG. As a caveat, the particle sizes calculated from the XRD data may be compromised for samples that contain both Fe₃O₄ and γ -Fe₂O₃ phases (or their intermediate forms) and do not account for nonspherical particles or particle-size distributions.

Transmission Electron Microscopy. Transmission electron microscopy was used to further examine the crystallinity, particle size, and morphology of the various FeOx aerogels. Images of the 260-ARG and 260-AIR samples are compared in Figure 4. The argon treatment clearly results in a larger particle size (\sim 7 nm) with better crystalline order than does the air treatment. The selected-area diffraction pattern for the 260-ARG sample (Figure 4a, inset) indexes to either Fe₃O₄ or γ -Fe₂O₃, in agreement with the X-ray diffraction data. The high-resolution image for 260-ARG (Figure 4b) shows some additional lattice spacings that are not apparent in the electron or X-ray diffraction. These 0.4- to 0.8-nm spacings are consistent with a tetragonally distorted form of γ -Fe₂O₃ and indicate that there may be local deviations from the majority cubic phase in some particles. In contrast, the 260-AIR sample is poorly crystalline, exhibiting broad rings in the electron diffraction pattern (Figure 4c) and few discernible fringes in the high-resolution image (Figure 4d).

Phase Identification with Microprobe Raman Spectroscopy. Raman spectroscopy is potentially more useful than diffraction techniques in distinguishing γ -Fe₂O₃ and Fe₃O₄ and is less reliant on crystallinity for structure identification. Previous studies have shown that the vibrational frequencies of γ -Fe₂O₃ and Fe₃O₄ track their subtle structural differences and allow these phases to be differentiated by Raman spectroscopy.⁶¹ The sensitivity of Raman spectroscopy to probe the local environment in these systems is of particular interest as a means to correlate the local structure variations with the overall magnetic behavior of these nanomaterials in a pore-solid architecture.

At room temperature, Fe₃O₄ belongs to the inverse spinel cubic structure under the O_h^7 (P4₃32) space group,^{67,68} with two nonequivalent Fe positions in the unit cell. The "A" positions (occupied by Fe³⁺) involve tetrahedral coordination around the Fe, and the "B" positions (equally populated by Fe^{3+} and Fe^{2+} ions) have octahedral coordination. Considering the smallest Bravais (unit) cell, there are five Raman active modes $(A_{1g} +$ $E_g + 3T_{2g}$).⁶⁹ The 665 cm⁻¹ band observed in the Raman spectra of Fe₃O₄ (Figure 5) exhibits A_{1g} symmetry and is attributed to vibrational modes consisting of stretching of oxygen atoms along Fe-O bonds in the A positions.^{69,70} The existence of a highfrequency shoulder at \sim 704 cm⁻¹ with much smaller relative intensity is also evident.

The structure of γ -Fe₂O₃ is related to the inverse spinel structure of Fe₃O₄ but has cation vacancies either distributed randomly throughout the tetrahedral and octahedral sites⁷¹ or located preferentially on the octahedral sites.^{72,73} This structure can therefore be represented as $(Fe^{3+})[Fe_{5/3}^{3+}\Box_{1/3}]O_4$ where

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Figure 4. Transmission electron microscopy of the 260-ARG (a,b) and 260-AIR (c,d) samples. The labels on (a) inset correspond to (1) (111), (2) (220), (3) (311), (4) (400), (5) (422), (6) (511), and (7) (440) spacings of the Fe₃O₄ and γ -Fe₂O₃ spinel-type cubic structures.



Figure 5. Raman spectra in the 585-805 cm⁻¹ region for commercial γ -Fe₂O₃ and Fe₃O₄ samples and FeOx aerogel samples treated under various temperature/atmosphere conditions. For all samples other than Fe₃O₄, the spectra were deconvolved into a band at $665-667 \text{ cm}^{-1}$ (peak I) and a band at 720-725 cm⁻¹ (peak II) by curve-fitting analysis.

(Fe³⁺) refers to tetrahedral coordination, [Fe_{5/3}] designates octahedral coordination, and
denotes a cation vacancy with octahedral coordination.⁷⁴ The space group of γ -Fe₂O₃ can be identical to that of Fe₃O₄ or symmetry-reduced from cubic $(P4_332)$ to tetragonal $(P4_12_12_1)$ with vacancy ordering within the structure.^{73,75}

Polycrystalline γ -Fe₂O₃ (Figure 5) exhibits Raman bands at 667 and 721 cm^{-1} and additional bands at 505 and 360 cm^{-1} (data not shown), consistent with previous reports.^{60,61} The band at 667 cm⁻¹ is similar in frequency to the A_{1g} band at 665 cm⁻¹ in Fe₃O₄ (attributed to in-phase vibrations of FeO₄ tetrahedra in the absence of cation vacancies^{69,70}), while the band at \sim 720 cm⁻¹ is attributed to vibrational modes of local Fe-O structures in the vicinity of cation vacancies. Cation vacancies in γ -Fe₂O₃ have a strong influence on their local surroundings inducing different Fe-O first neighbor distances for vacancy-poor (2.022Å) and vacancy-rich (2.126Å) cation octahedral positions.⁷³ The frequency of the A_{1g} mode in Fe₃O₄ is also sensitive to local structural displacements, with frequency shifts of >10 $cm^{-1}.69$

The synthetic route used to prepare γ -Fe₂O₃ affects the relative population of cation vacancies in the structure^{71,74} as well as the relative intensities of the 665 cm⁻¹ and 720 cm⁻¹ Raman bands. This correlation suggests that the ratio of these two bands may reflect the cation-vacancy content of the γ -Fe₂O₃ structure. We deconvolved our Raman spectra by curve-fitting

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Table 2. Results of Peak-Fitting the Raman Spectra in the $585-805 \text{ cm}^{-1}$ Frequency Region for Various FeOx Samples (Error in the Relative Areas Is Estimated as $\pm 10\%$)

sample	low-frequency band (cm ⁻¹)	high-frequency band (cm ⁻¹)	A_{667}/A_{tot}^a	R ^{2 b}
Fe ₃ O ₄	665	704	1.00^{c}	0.994
γ -Fe ₂ O ₃	667	721	0.51	0.989
as-prepared	667	725	0.28	0.942
260-AIR	667	720	0.52	0.973
260-arg	667	724	0.73	0.943
260-arg-air	667	720	0.49	0.956
260-arg-air-arg	667	720	0.70	0.880

^{*a*} A_{667}/A_{tot} is defined as the ratio of peak area for the low-frequency band to the total peak area for both fitted peaks. ^{*b*} Standard error of peak fits. ^{*c*} For the Fe₃O₄ sample, the high-frequency band occurred at 704 cm⁻¹ (rather than at 720–725 cm⁻¹) and had a small area (9%) relative to that of the 667 cm⁻¹ band. For this sample, the band intensity at ~721 cm⁻¹ was negligible, and therefore the ratio A_{667}/A_{tot} was considered as 1.00 for Fe₃O₄. The origin of the 704 cm⁻¹ band is not clear from the present study, and the neglect of the 704 cm⁻¹ band in the peak-fitting analysis of the other samples introduces a small error in the relative areas.

with a band between 665 and 667 cm⁻¹ and a high-frequency band that was not limited in frequency range, but in all cases occurred between 720 and 725 cm⁻¹. The experimental spectra for various iron oxides and the curve-fitted peaks are presented in Figure 5. The relative intensities were determined by dividing the integrated area of the individual peak (e.g., A_{667}) by the total integrated area (A_{tot}); the results are presented in Table 2.

This deconvolution analysis is valid, provided that additional bands do not significantly contribute to the total Raman intensity in this region and as long as the distribution of local structures is centered around two well-defined environments. This deconvolution analysis is only semiguantitative, however, because the relative areas of the bands may not be directly proportional to the population of cation defects. For example, the scattering cross sections of these modes may differ, and additional factors such as dynamic coupling of modes within a unit cell could influence the frequencies and scattering intensities. A full symmetry-based vibrational analysis is needed to correlate the band frequencies to local structures and determine if the relative peaks areas directly correlate with the population of cation vacancies in γ -Fe₂O₃. With these caveats in mind, the A_{667}/A_{tot} values obtained for polycrystalline Fe₃O₄ (1.00) and γ -Fe₂O₃ (0.51) offer a semiquantitative marker for the two phases.

The Raman spectra and fitted peaks for the as-prepared, 260-AIR FeOx, and 260-ARG FeOx aerogels in the spectral region $600-800 \text{ cm}^{-1}$ are shown in Figure 5. The as-prepared aerogel has a broad band centered at 700 cm^{-1} , which was fit to peaks at 667 and 725 cm⁻¹, although this deconvolution may be problematic due to a broad distribution of local environments. The relative intensity, $A_{667}/A_{tot} = 0.28$, suggests a local structure that is related to γ -Fe₂O₃ ($A_{667}/A_{tot} = 0.51$) but may contain a higher fraction of cation vacancies than the polycrystalline material. Calcination of the as-prepared aerogel in air (sample 260-AIR) alters the local structure, as evidenced by an increase in the relative area of the 667 cm⁻¹ band and $A_{667}/A_{tot} = 0.52$, to one highly consistent with the γ -Fe₂O₃ phase. When the asprepared aerogel is heated in argon (260-ARG), A_{667}/A_{tot} increases to 0.73, which suggests a structure that is intermediate between Fe_3O_4 and γ -Fe₂O₃, or the coexistence of distinct Fe₃O₄ and γ -Fe₂O₃ phases.

Summary of FeOx Phase Transformations and Their Correlation with Pore–Solid Architecture. The formation of nanocrystalline FeOx aerogels from the initial amorphous form is highly dependent on both the temperature and bathing gas in post-synthesis thermal treatments. Aerogels heated directly in the presence of O₂ (from air) are poorly crystalline and are also only moderately densified relative to the as-prepared aerogel. Differences in the Raman spectra of the as-prepared sample and 260-AIR samples suggest that changes occur in the Fe–O local environment upon heating, with the structure becoming more consistent with that of γ -Fe₂O₃.

In contrast, FeOx aerogels heated in a low partial pressures of O₂ (argon flow) readily convert to distinct nanocrystalline spinel forms, as indicated by X-ray diffraction and HR-TEM. Raman analysis confirms the presence of Fe_3O_4 and defects consistent with a γ -Fe₂O₃ structure. The importance of maintaining a low partial pressure of O₂ in the contacting gas suggests that Fe(II) sites promote crystallization. Ferrous sites may be present in the as-prepared aerogel and preserved under heating in argon, or they may be generated from Fe(III) sites during the thermal processing by deoxygenation or even by reaction with adsorbed byproducts of the sol-gel synthesis. Tronc et al. examined the effects of Fe(II) ions on the synthesis of various FeOx precipitates, demonstrating that the formation of spinel structures was promoted by Fe(II) ions under certain conditions, e.g., for iron oxides with high levels of hydration.⁷⁶ This phenomenon was in part attributed to a solid-state reaction whereby structural ordering is driven by electron hopping between Fe(II) and Fe(III) sites, which is further facilitated when the initial iron oxide exists in a hydrated, disordered state. This mechanism would also seem to be plausible for the nanoscale iron oxides described here, but further investigation will be required to confirm this hypothesis.

The aerogel forms of iron oxide described here provide an added property — the nature of their pore—solid architectures — to track as a function of the transformations of the various iron oxide phases. The porosimetry data demonstrate that the extent of temperature/atmosphere-induced crystallinity in the iron oxide solid network correlates well with collapse of the initial pore structure. The disordered as-prepared and poorly crystalline air-treated samples have the largest pores and cumulative pore volume and the widest distribution of pore sizes. The transformation from the as-prepared to the 260-AIR aerogel also results in only modest changes to the pore structure.

In contrast, argon-heated FeOx aerogels exhibit an almost total loss in pore volume for pores > 60 nm relative to the as-prepared aerogel, which correlates with the transformation of the amorphous FeOx to the nanocrystalline Fe₃O₄- γ -Fe₂O₃ form. Even with the pore collapse that accompanies the crystallization process, these nanocrystalline aerogels still retain significant porosity. For example, a porosity of 73% is calculated for the 260-ARG aerogel on the basis of the envelope density (1.5 g cm⁻³) and skeletal density (4.1 g cm⁻³). As the argon-heated samples are progressively heated to higher temperatures, further collapse, densification, and rearrangement of the pore structure occur, along with the formation of larger FeOx crystallites within the aerogel architecture (see Table 1).

Phase Interconversion of Nanocrystalline Fe_3O_4 and γ -Fe₂O₃. Due to the structural similarities of maghemite and magnetite, these phases can typically be interconverted with

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Figure 6. Transmission electron microscopy of the 260-ARG-AIR (a,b) and 260-ARG-AIR-ARG (c,d) samples. The labels on the diffraction patterns in the insets to (a) and (c) correspond to (1) (220), (2) (311), (3) (400), (4) (422), (5) (511), and (6) (440) spacings of the Fe₃O₄ and γ -Fe₂O₃ spinel-type cubic structures.

thermal treatments in the presence of controlled partial pressures of oxygen. We observe this same phenomenon with these nanocrystalline FeOx aerogels. Beginning with the well-crystallized 260-ARG aerogel, we used subsequent thermal processing under either inert or oxidizing atmospheres in an attempt to tune the phase of the aerogel between Fe₃O₄ and γ -Fe₂O₃. Thermal treatment in air at 260 °C converts the blueblack 260-ARG aerogel, previously identified as containing a significant Fe₃O₄ component, to a red-orange color. This sample, 260-ARG-AIR, exhibits a surface area (132 m² g⁻¹) and cumulative pore volume (0.946 cm³ g⁻¹) that are only slightly diminished relative to the initial sample, 260-ARG (143 m² g⁻¹) and 1.04 cm³ g⁻¹).

When sample 260-ARG-AIR is reheated at 260 °C in argon to form sample 260-ARG-AIR-ARG, a reddish-black solid results, with somewhat nonuniform coloration. The surface areas and pore volumes of samples 260-ARG-AIR and 260-ARG-AIR-ARG are only modestly reduced with these subsequent thermal treatments, and their PSD plots are also largely unchanged relative to the 260-ARG aerogel (Figure 1d). A comparison of this series of samples by X-ray diffraction shows only subtle shifts in the spinel diffraction pattern that are difficult to assign to a particular phase (Fe₃O₄ vs γ -Fe₂O₃).

Electron microscopy studies indicate that these further heat treatments produce a very modest increase in particle size, from an average of 7 nm for 260-ARG to 8.5 nm for both 260-ARG-AIR and 260-ARG-AIR-ARG, but do not cause major changes in the long-range crystal structure. Figure 6 compares the morphology, electron diffraction, and lattice images of the

260-ARG-AIR and 260-ARG-AIR-ARG aerogels. The electron diffraction is sharper and the lattice fringes are more well-ordered for the 260-ARG-AIR aerogel than for the 260-ARG-AIR-ARG sample. Just as for the 260-ARG aerogel, the electron diffraction patterns of these samples index to either Fe₃O₄ or γ -Fe₂O₃, in agreement with the X-ray diffraction data. Some evidence for local tetragonal distortions in the lattice images of 260-ARG-AIR is also observed.

The phase transformation of Fe₃O₄ to a defect spinel with a phase similar to γ -Fe₂O₃ has been shown to induce changes in the infrared spectra.⁷⁷ Heating the 260-ARG aerogel in air to form 260-ARG-AIR decreases the Raman relative intensity A_{667}/A_{tot} from 0.73 to 0.49, which is highly consistent with the γ -Fe₂O₃ phase (see Figure 7). Heating the γ -Fe₂O₃-like 260-ARG-AIR aerogel in argon to form 260-ARG-AIR-ARG increases A_{667}/A_{tot} to 0.70, recovering a local structure that is more characteristic of Fe₃O₄, but not completely reversed to the initial 260-ARG aerogel form ($A_{667}/A_{tot} = 0.73$). This analysis confirms that thermal treatments under controlled atmospheres can be used to tune the vacancy content of the spinel structure within certain limits.

The ability to toggle the Fe₃O₄/ γ -Fe₂O₃ content via the generation/removal of vacancies with simple thermal treatments greatly extends the versatility of these iron oxide nanoarchitectures in terms of their physical and chemical properties. For example, although direct heating in air does not produce a well-crystallized γ -Fe₂O₃ aerogel, the sequence of an initial argon

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Figure 7. Raman spectra of FeOx aerogel samples 260-ARG, 260-ARG-AIR, and 260-ARG-AIR-ARG in the $585-805 \text{ cm}^{-1}$ region. The spectra were deconvolved into a band at 665–667 cm⁻¹ (peak I) and a band at 720–725 cm⁻¹ (peak II) by curve-fitting analysis.



Figure 8. Vibrating sample magnetometry measurements for FeOx aerogel powders with various thermal treatments. Measurements were performed at ambient temperature.

treatment followed by air oxidation does yield a nanocrystalline aerogel that is predominantly γ -Fe₂O₃. da Costa et al. reported a related series of observations for sol-gel-derived iron oxide precipitates.⁷⁸

Magnetic Characterization. The magnetic properties of the various FeOx aerogels corroborate the trends observed by the other characterization methods. The initial magnetization vs field measurements of the FeOx aerogels were performed using VSM operating at ambient temperatures, with the field sweeping from -10 to 10 kOe (see Figure 8). As expected, the amorphous, as-prepared FeOx aerogel behaves as a weak paramagnet displaying no saturation or coercivity. The poorly crystallized aerogels prepared by direct calcination in air (samples 260-AIR and 320-AIR) are only weakly paramagnetic. The FeOx aerogels processed under argon atmosphere exhibit magnetic behavior characteristic of a superparamagnetic material, with a large





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Figure 9. FeOx aerogels (as powders) in the presence of a laboratory magnet (magnetic base for rod-mounted components).

saturation magnetization, σ_s , and no hysteresis at room temperature. The values of σ_s for these samples (see Table 1) are lower at ambient conditions relative to bulk forms of Fe₃O₄ (σ_s = 92 emu g⁻¹) and γ -Fe₂O₃ (σ_s = 74 emu g⁻¹), which is a phenomenon that has been ascribed to the presence of magnetically inactive layers at nanoparticle surfaces.⁷⁹ This effect becomes more pronounced as particle size decreases. In these FeOx nanoarchitectures, the treatment temperature largely determines the FeOx particle size. Thus, sample 370-ARG, with a particle size of ~18.5 nm, exhibits a higher σ_s (57 emu g⁻¹) than sample 260-ARG, with ~7-nm crystallites and a σ_s of 44 emu g⁻¹.

A qualitative ranking of the magnetic susceptibility of these materials is readily seen by eye in a simple laboratory experiment with a hand-held magnet, as shown in Figure 9. The greatest alignment of the powdered form of the aerogel occurs for the 370-ARG material, which exhibited the highest magnetization, while negligible alignment appears to occur for 320-AIR.

For iron oxides with similar particle sizes and surface areas, the saturation magnetization can also be an effective parameter for distinguishing between the Fe₃O₄ and γ -Fe₂O₃ phases, where the lower σ_s values for γ -Fe₂O₃ relative to Fe₃O₄ are attributed to the presence of cation vacancies in the γ -Fe₂O₃ lattice.⁸⁰ This same analysis can be applied to the nanocrystalline FeOxaerogels presented here, beginning with sample 260-ARG. As shown earlier, this sample can be oxidized in air at 260 °C (forming sample 260-ARG-AIR), with no significant change in particle size, surface area, or pore structure, while converting the local structure to a phase more consistent with γ -Fe₂O₃ according to the Raman spectrum. Upon oxidation, σ_s markedly decreases from 44.4 to 26.0 emu g⁻¹, which is consistent with the progressive transformation of Fe₃O₄ to γ -Fe₂O₃ accompanied by an increase in the vacancy population. This oxidative phase transformation is partially reversed when the 260-ARG-AIR aerogel is reheated, but now in argon to form 260-ARG-AIR-ARG, which exhibits an increased σ_s of 41.0 emu g^{-1} . The magnetization does not entirely recover to that of the initial 260-ARG aerogel ($\sigma_s = 44.1 \text{ emu g}^{-1}$), a result which is

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Figure 10. SQUID measurements on sample 260-ARG-AIR-ARG. Measurements were performed at 50 Oe with temperature scanned from 5 to 300 K

highly consistent with the Raman analysis of these materials, which showed that the 260-ARG-AIR-ARG aerogel retained a slightly higher vacancy content than the 260-ARG aerogel.

The SQUID characterization of the nanocrystalline FeOx aerogels confirms their superparamagnetism; a typical magnetization vs temperature plot is presented in Figure 10, in this particular case for the 260-ARG-AIR-ARG aerogel. As the sample is cooled in zero applied field, the magnetic spins of the sample are frozen in an antiparallel alignment. Once a field is applied and the temperature is increased, the spins start to align, increasing the magnetization to a maximum at the blocking temperature, $T_{\rm B}$, where thermal fluctuations randomize the spins. When the sample is cooled in the applied magnetic field, the spins are frozen in a parallel fashion. The magnetization remains relatively unchanged until the blocking temperature (see $T_{\rm B}$ values in Table 1). As the temperature is increased, the fieldcooled (FC) and zero-field-cooled (ZFC) curves merge. The blocking temperature for each particular sample depends on the field strength as well as the measurement technique. This behavior can be best explained by superparamagnetism.⁸¹⁻⁸³ In a future publication, we will present a more detailed analysis of the magnetic properties of these aerogels, focusing on such issues as the magnetic domain size and how the individual iron oxide nanoparticles that comprise the solid component of the aerogel nanoarchitecture interact in the presence of magnetic fields.

Future Opportunities for Nanocrystalline FeOx Aerogels. The magnetic FeOx aerogels described here can be achieved with partial control of the pore-solid architecture, the nanocrystalline phase, the nanoparticle size, and the resulting magnetic properties. We have also recently extended this sol-gel approach to produce nanocrystalline Mn-FeOx aerogels with the MnFe₂O₄ spinel phase, which exhibit related magnetic properties and morphologies.⁸⁴ Both the FeOx and Mn-FeOx aerogels generated with this synthetic approach provide the

added benefit of a stable monolithic form, whereas previous examples of magnetic ferrite aerogels^{85,86} were produced as powders. The magnetic aerogels reported here can also be contrasted with mesoporous iron oxides synthesized by surfactant-templating methods.²³⁻²⁵ These aerogel forms, while requiring the additional processing step of supercritical CO₂ extraction, can be produced with a broad range of pore sizes spanning the mesopore and small macropore size range (10-80 nm), whereas the templated mesoporous iron oxides reported to date have pore sizes restricted to less than 10 nm. The flexibility of the aerogel route with respect to optimizing pore size and structure is a critical advantage for the future application of these materials. With this well-stocked toolbox of variably magnetic aerogels, we can now investigate the interaction of paramagnetic liquid- and gas-phase species within a monolithic, totally magnetized nanoarchitecture, with potential applications in sensing and separations.

Gwak et al. recently described their attempts to separate gaseous mixtures of O2 and N2 on the basis of magnetic interactions within a porous alumina membrane impregnated with magnetic oxide nanoparticles; their initial studies showed only limited selectivity.⁸⁷ The aerogels described here may be ideal membranes for such separation schemes, where high magnetic field gradients should be generated at the surfaces of the nanocrystallites within the mesoporous volume of the aerogel when subjected to an external magnetic field. The aperiodic design of these pore-solid architectures may also be advantageous for promoting internal magnetic fields that are more inhomogeneous than would be observed for an ordered porous structure. In the case of magnetic applications, the particular phase mixture of these aerogels (Fe₃O₄-rich vs γ -Fe₂O₃-rich) will be of less concern, as both are superparamagnetic, whereas long-term chemical stability may be a more important consideration.

The nature of the nanocrystalline phase and degree of crystallinity for the FeOx aerogel will be more critical for catalytic applications and for electrochemical performance, particularly when used as Li ion insertion electrodes. Swider-Lyons et al. previously demonstrated that thermal treatments that promote cation vacancy formation in polycrystalline V2O5 improved the Li ion storage capacity.⁸⁸ As the γ -Fe₂O₃ spinel is produced with formation of cation vacancies for charge balance, such nanocrystalline forms, combined with the advantageous architecture of the aerogel.²² should vield moderatevoltage electrode structures with useful characteristics for energy storage. Preliminary investigations of the electrochemical performance of the FeOx nanoarchitectures presented in this report are currently underway.

Conclusions

Using epoxide-based sol-gel methods and subsequent thermal processing steps, we have produced nanocrystalline iron oxide architectures that retain the significant porosities and surface areas expected from an aerogel, while also exhibiting

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superparamagnetic properties. The iron oxidation state and related vacancy content of these spinel Fe₃O₄- γ -Fe₂O₃ phases can be easily tuned while also preserving the nanoscale particle size and pore structure of the aerogel. With effective control of the pore–solid architecture, the nanocrystalline phase, and subsequent magnetic properties, we can now design porous, magnetic nanoarchitectures for a wide range of future applications.

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Supporting Information Available: Results of X-ray photoelectron spectroscopy analyses. This material is available free of charge via the Internet at http://pubs.acs.org.

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